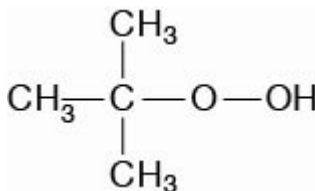


Trigonox A-W70

tert-Butyl hydroperoxide, 70% solution in water



Trigonox A-W70 is an initiator (70% active ingredient in water) used for curing promoted unsaturated polyester and vinylester resins at room temperature, and elevated cure of non-promoted resins.

CAS number

75-91-2

EINECS/ELINCS No.

200-915-7

TSCA status

listed on inventory

Molecular weight

90.1

Active oxygen content peroxide

17.76%

Specifications

Active oxygen	12.25-12.61 %
Appearance	Clear colorless liquid
Assay	69.0-71.0 %
Color	20 Pt-Co / APHA max.

Characteristics

Density, 25 °C	0.935 g/cm ³
Viscosity, 20 °C	4.1 mPa.s

Applications

Polymer production: Trigonox A-W70 can be used as an initiator in bulk, aqueous solution and emulsion polymerization of styrene, acrylates and methacrylates. The polymerization can be initiated by radicals generated by the thermal decomposition of Trigonox A-W70 above 110°C or through a redox mechanism at low temperatures. Effective organic reducing agents are ascorbic acid and sodium formaldehyde sulfoxylate, possibly combined with heavy metal compounds such as cobalt or iron salts. **Thermoset:** Trigonox A-W70 may be used as an initiator for the room temperature cure of promoted unsaturated polyester and vinyl ester resins, and elevated cure of non-promoted resins.

Half-life data

The reactivity of an organic peroxide is usually given by its half-life ($t_{1/2}$) at various temperatures. For Trigonox A-W70 in chlorobenzene half-life at other temperatures can be calculated by using the equations and constants mentioned below:

0.1 hr	at 207°C
1 hr	at 185°C
10 hr	at 164°C
Formula 1	$k_d = A \cdot e^{-E_a/RT}$
Formula 2	$t_{1/2} = (\ln 2)/k_d$
Ea	186.01 kJ/mole
A	3.18E+17 s ⁻¹
R	8.3142 J/mole·K
T	(273.15+°C) K

Thermal stability

Organic peroxides are thermally unstable substances, which may undergo self-accelerating decomposition. The lowest temperature at which self-accelerating decomposition of a substance in the original packaging may occur is the Self-Accelerating Decomposition Temperature (SADT). The SADT is determined on the basis of the Heat Accumulation Storage Test.

Method	The Heat Accumulation Storage Test is a recognized test method for the determination of the SADT of organic peroxides (see Recommendations on the Transport of Dangerous Goods, Manual of Tests and Criteria - United Nations, New York and Geneva).
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Storage

Due to the relatively unstable nature of organic peroxides a loss of quality can be detected over a period of time. To minimize the loss of quality, Nouryon recommends a maximum storage temperature (T_s max.) for each organic peroxide product.

Ts Max.	35°C and
Ts Min.	0°C to prevent freezing
Note	When stored according to these recommended storage conditions, Trigonox A-W70 will remain within the Nouryon specifications for a period of at least 3 months after delivery.

Packaging and transport

The standard packaging is a 30-liter HDPE can (Nourytainer) for 25 kg peroxide solution or a 220-liter HDPE drum for 190 kg peroxide solution. Delivery in a 1250 l stainless steel Intermediate Bulk Container or in a 20 m³ Nouryon tank container is also possible in a number of countries. Both packaging and transport meet the international regulations. For the availability of other packed quantities consult your Nouryon representative. Trigonox A-W70 is classified as Organic peroxide type F, liquid; Division 5. 2; UN 3109.

Safety and handling

Keep containers tightly closed. Store and handle Trigonox A-W70 in a dry well-ventilated place away from sources of heat or ignition and direct sunlight. Never weigh out in the storage room. Avoid contact with reducing agents (e. g. amines), acids, alkalis and heavy metal compounds (e. g. accelerators, driers and metal soaps). Please refer to the Safety Data Sheet (SDS) for further information on the safe storage, use and handling of Trigonox A-W70. This information should be thoroughly reviewed prior to acceptance of this product. The SDS is available at nouryon.com/sds-search.

Major decomposition products

Methane, Acetone, tert-Butanol

All information concerning this product and/or suggestions for handling and use contained herein are offered in good faith and are believed to be reliable. Nouryon, however, makes no warranty as to accuracy and/or sufficiency of such information and/or suggestions, as to the product's merchantability or fitness for any particular purpose, or that any suggested use will not infringe any patent. Nouryon does not accept any liability whatsoever arising out of the use of or reliance on this information, or out of the use or the performance of the product. Nothing contained herein shall be construed as granting or extending any license under any patent. Customer must determine for himself, by preliminary tests or otherwise, the suitability of this product for his purposes. The information contained herein supersedes all previously issued information on the subject matter covered. The customer may forward, distribute, and/or photocopy this document only if unaltered and complete, including all of its headers and footers, and should refrain from any unauthorized use. Don't copy this document to a website.

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The Nouryon logo consists of a stylized orange 'N' followed by the word 'ouryon' in a lowercase, sans-serif font, all in orange.