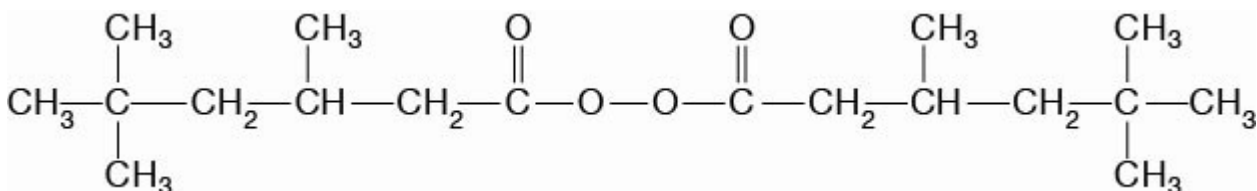


Trigonox 36-CH60

Di(3,5,5-trimethylhexanoyl) peroxide, 60% solution in odorless mineral spirits



Trigonox 36-CH60 is an efficient initiator (60% active ingredient in odorless mineral spirits) for the production of Low Density Polyethylene (LDPE). Used for both tubular and autoclave processes. In most cases a combination with other peroxides is used to ensure a broad reactivity range.

CAS number
3851-87-4

EINECS/ELINCS No.
223-356-0

TSCA status
listed on inventory

Molecular weight
314.5

Active oxygen content
peroxide
5.09%

Concentration
3.00-3.10%

Specifications

Appearance	Clear liquid
Assay	59.0-61.0 %

Characteristics

Density, 0 °C	0.843 g/cm ³
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Applications

Polymerization of ethylene - Trigonox 36-CH60 is an efficient initiator for the ethylene polymerization under high pressure in both autoclave and tubular processes. To obtain a wide spectrum of polymerization temperatures, combinations with other peroxides are applied in practice. Polymerization of vinyl chloride Trigonox 36-CH60 can also be applied as an initiator for the suspension polymerization of vinyl chloride in the temperature range 50-70°C.

Half-life data

The reactivity of an organic peroxide is usually given by its half life ($t^{1/2}$) at various temperatures. For Trigonox 36-CH60 in chlorobenzene:

0.1 hr	at 96°C (205°F)
1 hr	at 77°C (171°F)
10 hr	at 59°C (138°F)
Formula 1	$k_d = A \cdot e^{-E_a/RT}$
Formula 2	$t^{1/2} = (\ln 2)/k_d$
Ea	128.34 kJ/mole
A	2.84E+15 s ⁻¹
R	8.3142 J/mole·K
T	(273.15+°C) K

Thermal stability

Organic peroxides are thermally unstable substances which may undergo self-accelerating decomposition. The lowest temperature at which self-accelerating decomposition may occur with a substance in the packaging as used for transport is the Self-Accelerating Decomposition Temperature (SADT). The SADT is determined on the basis of the Heat Accumulation Storage Test.

SADT	20°C (68°F)
Emergency temperature (T_e)	10°C (50°F)
Control temperature (T_c)	0°C (32°F)
Method	The Heat Accumulation Storage Test is a recognized test method for the determination of the SADT of organic peroxides (see Recommendations on the Transport of Dangerous Goods, Manual of Tests and Criteria - United Nations, New York and Geneva).

Storage

Due to the relatively unstable nature of organic peroxides a loss of quality can be detected over a period of time. To minimize the loss of quality, Nouryon recommends a maximum storage temperature (T_s max.) for each organic peroxide product.

T_s Min.	-10°C (14°F) to prevent crystallization
Note	When stored according to these recommended storage conditions, Trigonox 36-CH60 will remain within the Nouryon specifications for a period of at least 3 months after delivery.

Packaging and transport

Trigonox 36-CH60 is packed in non-returnable, five gallon polyethylene containers of 35 lb net weight. Both packaging and transport meet the international regulations. For the availability of other packed quantities consult your Nouryon representative. Trigonox 36-CH60 is classified as Organic peroxide type D; liquid, temperature controlled, Division 5.2; UN 3115.

Safety and handling

Keep containers tightly closed. Store and handle Trigonox 36-CH60 in a dry well-ventilated place away from sources of heat or ignition and direct sunlight. Never weigh out in the storage room. Avoid contact with reducing agents (e.g. amines), acids, alkalis and heavy metal compounds (e.g. accelerators, driers and metal soaps). Please refer to the Safety Data Sheet (SDS) for further information on the safe storage, use and handling of Trigonox 36-CH60. This information should be thoroughly reviewed prior to acceptance of this product. The SDS is available at nouryon.com/sds-search.

Major decomposition products

Carbon dioxide, 2,2,4,7,9,9-Hexamethyldecane, 2,4,4-Trimethylpentane

All information concerning this product and/or suggestions for handling and use contained herein are offered in good faith and are believed to be reliable. Nouryon, however, makes no warranty as to accuracy and/or sufficiency of such information and/or suggestions, as to the product's merchantability or fitness for any particular purpose, or that any suggested use will not infringe any patent. Nouryon does not accept any liability whatsoever arising out of the use of or reliance on this information, or out of the use or the performance of the product. Nothing contained herein shall be construed as granting or extending any license under any patent. Customer must determine for himself, by preliminary tests or otherwise, the suitability of this product for his purposes. The information contained herein supersedes all previously issued information on the subject matter covered. The customer may forward, distribute, and/or photocopy this document only if unaltered and complete, including all of its headers and footers, and should refrain from any unauthorized use. Don't copy this document to a website.

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The Nouryon logo consists of a stylized orange 'N' followed by the word 'ouryon' in a lowercase, sans-serif font, all in orange.