

# **EASC**

# Ethylaluminum sesquichloride

EASC is a co-catalyst product soluble in aromatic and saturated aliphatic and cycloaliphatic hydrocarbons.

CAS number 12075-68-2

EINECS/ELINCS No.

235-137-7

TSCA status

listed on inventory

Molecular weight

247.5

### Characteristics

Appearance	Clear, colorless liquid
Boiling point, 50 mm Hg	115-127 °C
Density, 30 °C	1.073 g/cm <sup>3</sup>
Melting point	-25 °C
Solubility	Soluble in aromatic and saturated aliphatic and cycloaliphatic hydrocarbons
Stability to air	Ignites upon exposure
Stability to water	Reacts violently, may ignite upon contact
Viscosity, 30 °C	1.7 mPa.s

# Composition

Aluminum	≥ 21.5 wt%
Cl/Al (molar)	1.49-1.53
Ethane	≥ 99.2 molar%
Hydrogen	≤ 0.1 molar%
Isobutane	≤ 0.1 molar%
n-Butane	≤ 0.5 molar%

# Thermochemical properties

Heat of vaporization $\Delta Hv$ , NBP / 1 bar	155 J/g (37 cal/g)
Heat of hydrolysis, 25 °C	3305 J/g (790 cal/g)
Specific heat, 57 °C	1.515 J/g.°C (0.362 cal/g.°C)
Heat of formation $\Delta Hf^{\circ}$ , 25 °C / 1 bar	-929 kJ/mole (-222 kcal/mole)
Heat of combustion ΔHc°, 25 °C	-5577 kJ/mole (-1333 kcal/mole)

#### Notes:

Calculated from gas chromatographic analysis of hydrocarbons and hydrogen obtained by hydrolysis. Determined by titration of aqueous hydrolyzate. NBP = Normal Boiling Point i.e. temperature at which the vapor pressure is 760 mm Hg (1 bar).

# **Applications**

EASC is used as a cocatalyst in the Ziegler-Natta polymerization of olefins.

#### Storage

EASC and its solutions are stable when stored under a dry, inert atmosphere and away from heat. EASC slowly decomposes at temperatures above  $\sim 165^{\circ}$ C.

### Packaging and transport

EASC and its solutions are available worldwide in cylinders and portable tanks. In North America only, EASC is also available in tank trailers and rail cars. Containers are fabricated from carbon steel and are equipped with dip tubes for top discharge and all connections are located in the vapor space. Both packaging and transport meet the international regulations.

#### Safety and handling

EASC ignites upon exposure to air and reacts violently with water. Hydrocarbon solutions of EASC may also ignite upon exposure to air. EASC and its solutions must be handled under a dry, inert atmosphere, e. g. nitrogen or argon. Water must be scrupulously removed from process equipment prior to putting it into metal alkyls service. Failure to do so may result in an explosion. Products of complete combustion of EASC and its solutions are aluminum oxide, carbon dioxide, hydrogen chloride and water. EASC causes severe burns to the skin and eyes. It is imperative that proper personal protective equipment be worn when handling EASC. Please refer to the Safety Data Sheet (SDS) for further information on the safe storage, use and handling of EASC. This information should be thoroughly reviewed prior to acceptance of this product. The SDS is available at nouryon.com/sds-search.

All information concerning this product and/or suggestions for handling and use contained herein are offered in good faith and are believed to be reliable. Nouryon, however, makes no warranty as to accuracy and/or sufficiency of such information and/or suggestions, as to the product's merchantability or fitness for any particular purpose, or that any suggested use will not infringe any patent. Nouryon does not accept any liability whatsoever arising out of the use of or reliance on this information, or out of the use or the performance of the product. Nothing contained herein shall be construed as granting or extending any license under any patent. Customer must determine for himself, by preliminary tests or otherwise, the suitability of this product for his purposes. The information contained herein supersedes all previously issued information on the subject matter covered. The customer may forward, distribute, and/or photocopy this document only if unaltered and complete, including all of its headers and footers, and should refrain from any unauthorized use. Don't copy this document to a website.

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