

# **Accelerator 55028N**

Cobalt(II) 2-ethylhexanoate and barium carboxylate

Accelerator 55028N is an cobalt accelerator in aliphatic solvent mixture for curing UP resins at ambient temperatures. Recommended when using Aluminum Trihydrate (ATH) fillers.

CAS number 136-52-7, 2457-01-4 EINECS/ELINCS No. 205-250-6; 219-535-8

TSCA status
listed on inventory

#### **Specifications**

Appearance	Clear blue liquid
Cobalt	2.2-2.3 %
Characteristics	
Density, 20 °C / 68 °F	0.940-0.960 g/cm <sup>3</sup>

# **Applications**

The curing of unsaturated polyester resins at ambient temperatures can in general not be performed by an organic peroxide alone. The radical formation, which is necessary to start the polymerization reaction, is at ambient temperatures with most generally applied organic peroxides too slow. To speed up the radical formation in a controllable way organic peroxides must therefore be used in combination with a socalled accelerator. For ketone peroxides like methyl ethyl ketone peroxides, cyclohexanone peroxides and acetylacetone peroxide a cobalt accelerator must be used.

### Storage

Accelerator 55028N is stable at ambient temperatures.

Note	When stored under these recommended storage conditions, Accelerator 55028N
	will remain within the Nouryon specifications for a period of at least 6 months after
	delivery.

#### Packaging and transport

The standard packaging is a 25 kg and 200 kg drum. Both packaging and transport meet the international regulations. For the availability of other packed quantities contact your Nouryon representative. Accelerator 55028N is not classified as a dangerous good according to national and international transport regulations.

# Safety and handling

Keep containers tightly closed. Store and handle Accelerator 55028N in a dry well-ventilated area at ambient temperatures. Do not mix with organic peroxides. Please refer to the Safety Data Sheet (SDS) for further information on the safe storage, use and handling of Accelerator 55028N. This information should be thoroughly reviewed prior to acceptance of this product. The SDS is available at nouryon.com/sds-search.

# Major decomposition products

In a fire, cobalt oxides and carbon monoxide may be formed.

All information concerning this product and/or suggestions for handling and use contained herein are offered in good faith and are believed to be reliable. Nouryon, however, makes no warranty as to accuracy and/or sufficiency of such information and/or suggestions, as to the product's merchantability or fitness for any particular purpose, or that any suggested use will not infringe any patent. Nouryon does not accept any liability whatsoever arising out of the use of or reliance on this information, or out of the use or the performance of the product. Nothing contained herein shall be construed as granting or extending any license under any patent. Customer must determine for himself, by preliminary tests or otherwise, the suitability of this product for his purposes. The information contained herein supersedes all previously issued information on the subject matter covered. The customer may forward, distribute, and/or photocopy this document only if unaltered and complete, including all of its headers and footers, and should refrain from any unauthorized use. Don't copy this document to a website.

Butanox is a registered trademark of Nouryon Functional Chemicals B.V. or affiliates in one or more territories.

#### Contact Us

Polymer Catalysts Americas

polymer.amer@nouryon.com

Polymer Catalysts Europe, Middle East, India and Africa

polymer.emeia@nouryon.com

Polymer Catalysts Asia Pacific

polymer.apac@nouryon.com

