

Professional vehicle cleaning

Formulation Guide

Nouryon

Formulating high performance vehicle cleaners

Besides surfactants, there are other components in a vehicle cleaning formulation, such as builders, chelating agents and solvents. Some of the following products are used to increase the pH and buffer formulation upon the dilution:

Sodium hydroxide

A very strong base, strongly enhances grease removal. Corrosive to metals like aluminum and zinc, in excessively high concentrations it may cause damage to car wheels or other light metal car parts. Depending on type of water in the recycling plant, may interact negatively with plant parts, resulting in corrosion.

Silicates

Sodium metasilicate is one of the most common alkalis on the market. It must not be allowed to dry on glass. Formulations containing silicates need to be thoroughly rinsed. It also interacts with polyaluminum chloride (waste water flocculant), resulting in hard abrasive particles that might slowly decline the functionality of the pumps in the recycling plant.

Amines

Monoethanolamine (MEA) and triethanolamine (TEA) can be used when the two alkalis above need to be avoided. More common in household formulations, they can also be used to neutralize fatty acids to anionic surfactants. Complexing agents are used for binding to the free metal ions in the water and thus preventing those to interfere with the surfactants. They may also enhance the cleaning effect.

EDTA

A very strong complexing agent, widely used in Central and Southern Europe, is often substituted with milder alternatives in the Nordic countries.

GLDA

A safe and readily biodegradable chelating agent, that can be used as alternative for NTA, EDTA and phosphates especially in cleaning. Largely bio-based.

IDS

With no environmental label, this complexing agent is an interesting alternative. However, it shows slightly worse properties than EDTA and NTA, and is more expensive.

Phosphates

Good dispersing agents, these complexing agents find their use in both professional and personal care products.

Citrates, gluconates

Generally considered to be very weak chelating agents, they are offer mild and environmentally friendly performance.



Formulations

Different steps in vehicle cleaning require different types of formulations. Pre-soak, shampoo and rinse aid are some of these different steps.

High pressure cleaning

One specific vehicle cleaning is high pressure or touchless cleaning. In this type of cleaning the lack of mechanical action by brushes must be compensated for by the power of the surfactant.

Water-based high pressure shampoo

Berol® ENV226 PLUS*	10%
Berol® R648 NG* or Berol® 561* (summertime for better traffic film removal)	2%
ТКРР	6%
Metasilicate	2%
Water	Balance
Dilution: 1:60, 1:80	

Pre-soak

Water based 1		Water based 2	
Berol ENV226 PLUS, Berol® 226*, Berol® EZ-1 or Berol® DGR 81	10%	Ethylan® 1005	4%
ТКРР	6%	Berol R648 NG	4%
Metasilicate	4%	Dissolvine® GL-38	3%
Water	Balance	Metasilicate	1%
Dilution: 1:20		NaOH	1%
		Water	Balance
		Dilution: 1:20	

Shampoo

Shampoo 1		Shampoo 2	
Berol ENV226 PLUS	10%	Berol EZ-1 or Berol DGR 81	10%
ТКРР	6%	ТКРР	6%
Metasilicate	2%	Metasilicate	2%
Water	Balance	Water	Balance
Dilution: 1:40 or 1:60		Dilution: 1:20	

Foam shampoo

Foam shampoo 1		Foam shampoo 2	
Berol ENV226 PLUS	10%	Berol EZ-1 or Berol DGR 81	10%
Ampholak® YCE*	1%	Ampholak YCE	1%
ТКРР	6%	ТКРР	6%
Metasilicate	2%	Metasilicate	2%
Water	Balance	Water	Balance
Dilution: 1:40 or 1:60		Dilution: 1:20	

Brush shampoo

Brush shampoo 1		Brush shampoo 2	
Ethylan 1005	5%	Berol® 784	25%
Berol 260	1%	Dissolvine® E-39	2%
LAS	18%	IPA	7%
IPA	18%	Water	Balance
NaOH	4%	Dilution: 1:30 or 1:100	
TEA	4%		
Water	Balance		
Dilution: 1:30 or 1:100			

Truck cleaner

Truck cleaner 1 - high foam		Truck cleaner 2	
Ethylan® 1008W	4%	Berol ENV226 PLUS	12%
Berol R648 NG	2%	AG™ 6206	3%
Ampholak YCE	2%	NaOH	1%
NaOH	1-2%	Dissolvine E-39	20%
Dissolvine E-39	20%	Water	Balance
Water	Balance	Dilution: 1:40 or 1:80	
Dilution: 1:40 or 1:60			

*Some ingredients have regional availability only:

EU - Berol ENV226 PLUS, Berol R648 NG, Ampholak YCE

Non-EU - Berol 226, Berol 561

Contact us directly for detailed product information and sample request at cleaning@nouryon.com

China

USA and Canada Chicago, USA

T +1 312 544 7000

South America Itupeva, Brazil T +55 11 4591 8938

Central America and Caribbean Mexico City, Mexico T +52 55 5261 7895

Shanghai, China T +86 21 2220 5000 South East Asia

Singapore T +65 6635 5183

India Mumbai, India T +91 22 6842 6700 **Europe** Stenungsund, Sweden T +46 303 850 00

Middle East

Dubai, United Arab Emirates T +971 (0) 4 2471500

Russia Moscow, Russia T +7 495 766 1606

About Nouryon

We are a global specialty chemicals leader. Markets worldwide rely on our essential chemistry in the manufacture of everyday products such as paper, plastics, building materials, food, pharmaceuticals, and personal care items. Building on our nearly 400-year history, the dedication of our 10,000 employees, and our shared commitment to business growth, strong financial performance, safety, sustainability, and innovation, we have established a world-class business and built strong partnerships with our customers. We operate in over 80 countries around the world and our portfolio of industry-leading brands includes Eka, Dissolvine, Trigonox, and Berol.

For more information visit **surfacechemistry.nouryon.com**

All information concerning our products and/or all suggestions for handling and use contained herein (including formulation and toxicity information) are offered in good faith and are believed to be reliable. However, Nourvon makes no warranty express or implied (i) as to the accuracy or sufficiency of such information and/or suggestions, (ii) as to any product's merchantability or fitness for a particular use or (iii) that any suggested use (including use in any formulation) will not infringe any patent. Nothing contained herein shall be construed as granting or extending any license under any patent. The user must determine for itself by preliminary tests or otherwise the suitability of any product and of any information contained herein (including but not limited to formulation and toxicity information) for the user's purpose. The safety of any formulations described herein has not been established. The suitability and safety of a formulation should be confirmed in all respects by the user prior to use. The information contained herein supersedes all previously issued bulletins on the subject matter covered.

Products mentioned are trademarks of Nouryon and registered in many countries.

Nouryon